Chemical Resistance Chart ASTM Breakthrough Times in Minutes and ISEA/CE Ratings for Best Gloves

Explanation of Ratings

BTT or Breakthrough times are given in minutes and represent the Normalized breakthrough times required by ASTM F 739-96 Method for Permeation. The ratings are a part of the ANSI/ISEA 105-2000 American National Standard for Hand Protection Selection Criteria. The ratings range from 0 to 6 with 6 being the best choice.

Chemical Resistance Ratings

- < 10 minute breakthrough time
- ≥ 10 minute breakthrough time
- 2 ≥ 30 minute breakthrough time
- ≥ 60 minute breakthrough time
- ≥ 120 minute breakthrough time
- ≥ 240 minute breakthrough time
- 6 ≥ 480 minute breakthrough time

Chemical by Class	Neoprene		Nitrile		Rubber		PVC		Butyl		Viton®	
Aliphatic Solvents	BTT	Rating	BTT I	Rating	BTT I	Rating	BTT	Rating	BTT	Rating	BTT	Rating
1. Cyclohexane	228	4	>480	6	NR	0	88	3	44	2	>480	6
2. Gasoline (unleaded)	46	2	>480	6	NR	0	22	1	NR	0	>480	6
3. Heptane	>480	6	>480	6	24	1	39	2	23	1	>480	6
4. Hexane	173	4	>480	6	21	1	29	1	13	1	>480	6
5. Isooctane	>480	6	>480	6	57	2	114	3	56	2	>480	6
6. Kerosene	>480	6	>480	6	NR	0	>480	6	94	3	>480	6
7. Petroleum Ether	99	3	>480	6	5	0	19	1	15	1	>480	6
Acids, Organic												
8. Acetic Acid 84%	>480	6	240	5	>480	6	300	5	>480	6	>480	6
9. Formic Acid 90%	>480	6	75	3	>480	6	>480	6	>480	6	>480	6
Acids, Mineral												
10. Battery 47%	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6
11. Hydrochloric 37%	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6
12. Hydrofluoric 48%	>480	6	60	3	45	2	110	3	>480	6	>480	6
13. Muriatic 10%	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6
14. Nitric 70%	>480	6	NR	0	>480	6	240	5	>480	6	>480	6
15. Sulfuric 97%	>480	6	180	4	>480	6	>480	6	>480	6	>480	6
Alcohols												
16. Amyl	>480	6	>480	6	>480	6	116	3	>480	6	>480	6
17. Butyl	>480	6	>480	6	>480	6	155	4	>480	6	>480	6
18. Cresols	>480	6	NR	0	371	5	>480	6	>480	6	>480	6
19. Ethyl	>480	6	225	5	>480	6	66	3	>480	6	>480	6
20. Methyl	64	3	28	1	82	3	39	3	>480	6	>480	6
21. Isobutyl	>480	6	>480	6	>480	6	138	4	>480	6	>480	6
Aldehydes												
22. Acetaldehyde	1	0	NR	0	55	2	13	1	>480	6	NR	0
23. Benzaldehyde	93	3	NR	0	81	3	NR	0	>480	6	>480	6
24. Formaldehyde	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6
25. Furfural	116	3	NR	0	>480	6	85	3	>480	6	298	5
Alkalies												
26. Ammonium Hydroxide	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6
27. Potassium Hydroxide	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6
28. Sodium Hydroxide	>480	6	>480	6	>480	6	>480	6	>480	6	>480	6

Chemicals by Class	Neoprene		Nitrile		Rubber		PVC		Butyl		Viton	
Amides	BTT	Rating	BTT I	Rating	BTT	Rating	BTT	Rating	BTT	Rating	BTT	Rating
29. Dimethylacetamide	84	3	NR	0	29	1	51	2	>480	6	NR	0
30. Dimethylformamide	100	3	NR	0	>480	6	NR	0	>480	6	NR	0
31. N-Methyl Pyrrolidone	140	4	34	2	>480	6	140	4	>480	6	NR	0
Amines												
32. Aniline	32	2	NR	0	1	0	71	3	>480	6	>480	6
33. Butylamine	NR	0	NR	0	45	2	15	1	45	2	NR	0
34. Diethylamine	13	1	60	3	60	3	107	3	30	2	9	0
Aromatic Solvents												
35. Benzene	15	1	16	1	NR	0	13	1	34	2	>480	6
36. Toluene	25	1	26	1	NR	0	19	1	7	0	>480	6
37. Xylene	37	2	41	2	R	0	23	1	NR	0	>480	6
Chlorinated Solv.												
38. Carbon Tetrachloride	73	3	>480	6	NR	0	46	2	53	2	>480	6
39. Chloroform	23	1	6	0	NR	0	10	1	21	1	>480	6
40. Methylene Chloride	4	0	4	0	NR	0	NR	0	20	1	113	3
41. Perchloroethylene	40	2	>480	6	NR	0	NR	0	28	1	>480	6
42. Trichloroethylene	12	1	NR	0	NR	0	NR	0	13	1	>480	6
43. 1,1,1-Trichloroethane	51	2	49	2	NR	0	52	2	72	3	>480	6
Esters												
44. Amyl Acetate	110	3	77	3	NR	0	NR	0	158	4	NR	0
45. Ethyl Acetate	24	1	30	2	72	3	5	0	212	4	NR	0
46. Methyl Methacrylate	27	1	NR	0	77	3	NR	0	63	3	NR	0
Ethers												
47. Cellosolve Acetate	228	4	47	2	107	3	64	3	>480	6	>480	6
48. Ethyl Ether	12	1	33	2	11	1	14	1	19	1	29	1
49. Tetrahydrofuran	13	1	5	0	NR	0	NR	0	24	1	NR	0
Gases												
50. Ammonia, anhydrous	29	1	336	5	1	0	60	3	>480	6	>480	6
51. 1,3-Butadiene	33	2	>480	6	25	1	24	1	473	5	>480	6
52. Chlorine	>480	6	>480	6	>480	6	360	5	>480	6	>480	6
53. Ethylene Oxide	21	1	17	1	1	0	360	5	189	4	48	2
54. Hydrogen Fluoride	210	4	1	0	142	4	1	0	>480	6	>480	6
55. Methyl Chloride	84	3	>480	6	52	2	>480	6	>480	6	>480	6
56. Vinyl Chloride	7	0	>480	6	2	0	19	1	268	5	>480	6
Ketones												
57. Acetone	35	2	3	0	9	0	7	0	>480	6	NR	0
58. Methyl Ethyl Ketone	30	2	NR	0	12	1	NR	0	202	4	NR	0
59. MIBK	41	2	NR	0	38	2	NR	0	292	5	NR	0
Nitriles												
60. Acetonitrile	65	3	6	0	16	1	24	1	>480	6	NR	0
61. Acrylonitrile	27	1	NR	0	48	2	14	1	>480	6	55	2

This information has been provided by Best Manufacturing Company and is applicable to Best gloves only. For additional data and glove specifications, please visit www.chemrest.com.